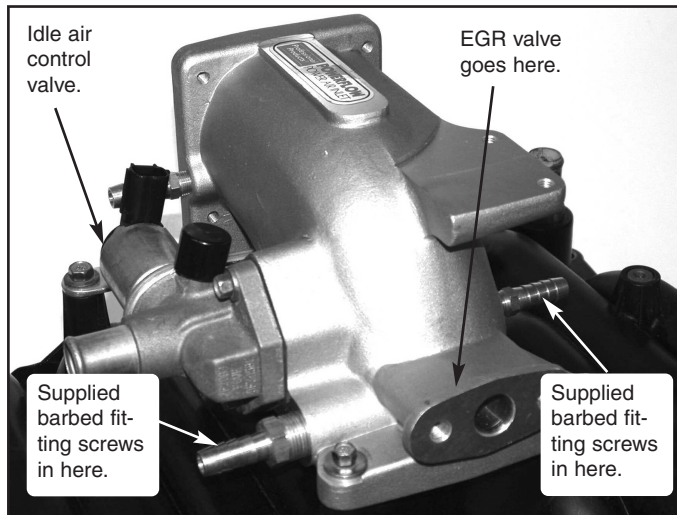
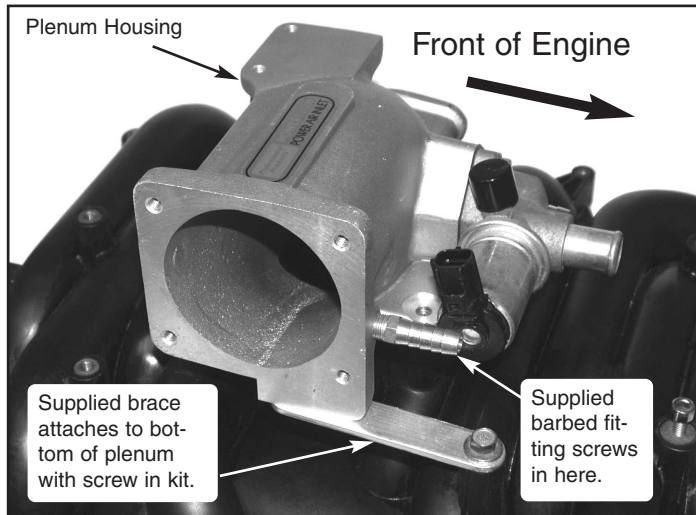


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Products®**

## INSTALLATION INSTRUCTIONS

For 54154 and 54155 Upper Plenum for Ford 4.6L 2V

1. Check kit contents to make sure you have all parts.
2. Observe how all of the stock connections are made to your stock plenum so that you can hook them back up to the Professional Products Plenum the same.
3. Everything connects to the Professional Products Plenum exactly the same as they connect to your stock plenum. Any differences are shown in detail in the photos below.



### Kit Contents

Plenum Housing  
Aluminum Brace  
Button Head Screw  
(3) Brass Barbed Fittings  
Throttle Body Gasket

4. Remove all connections to stock plenum housing, throttle body, and any components bolted to plenum. Remove four bolts holding plenum to manifold. Remove plenum.
5. Unbolt any components attached to stock plenum. Bolt them to your Professional Products plenum with original

- screws. Thread supplied fittings into new plenum using pipe thread dope or Teflon tape on threads.
6. Bolt new plenum to manifold using stock screws.
7. Attach supplied brace as shown with supplied screw threading up into the bottom front lip of the new plenum.

8. Switch throttle body from old plenum to new using supplied gasket and original screws.
9. Reconnect all original electrical connectors along with original vacuum lines.
10. Recheck all connections and start engine.